

# LSM SYSTEMS ENGINEERING

4670 HATCHERY WATERFORD MI 48329

(248) 674 4967 FAX (248) 673 7089

## BLOCK MACHINE SHEET

Cryogenic Tempering

Shake ( Stress Relief )

Name		Order Taken By		PO Number	Date	
Address		Phone No.		Contact Person	Block Serial No.	
		Fax No.		Block Type		
Work To Be Done	Desired Size & Additional Info		Work To Be Done	Desired Size & Additional Info		
<input type="checkbox"/> (size of cam bore you want circle one)	( 50mm roller)		<input type="checkbox"/> Machine Lifter Type  What Head Type	Size		
<input type="checkbox"/> ( 55mm slider)	( 55mm roller)	( 60mm slider)		( 60mm roller)	Location	
( 63mm slider)	( 65mm slider)				Angle Intake	
<input type="checkbox"/> Machine For Jesel Cover					Angle Exhaust	
<input type="checkbox"/> Rough Deck Height						
<input type="checkbox"/> Finish Deck Height	Left	Right	<input type="checkbox"/> Install Lifter Bushings	(Yes)	(No)	
<input type="checkbox"/> Finish Deck Sleeves	Leave above deck	(Yes how high)	<input type="checkbox"/> Finish Lifter Bushings	(842)	(875)	
<input type="checkbox"/> Machine China Wall Height			<input type="checkbox"/> Hone Cam Tunnel	(904)	(937drop in)	
<input type="checkbox"/> Bore Cylinders	(Size)		<input type="checkbox"/> Hone Mains	(937keyed)	(1.063keyed)	
<input type="checkbox"/> Bore For Sleeves	(Iron )	( Ceramic )	<input type="checkbox"/> Bore Mains	(Size)		
<input type="checkbox"/> Finish Hone Cylinders	(Hot hone) (Yes) (No)		<input type="checkbox"/> Drill & Tap Oil Restrictors			
<input type="checkbox"/> Machine Head Bolt Pattern	(Size)		<input type="checkbox"/> Lightening Program	Fill out sheet ← →		
<input type="checkbox"/> Machine Deck Water Holes			<input type="checkbox"/> Additional Info			
<input type="checkbox"/> Machine Deck Core Holes And Plug			<input type="checkbox"/> Additional Info			
<input type="checkbox"/> Machine starter Holes			<input type="checkbox"/> Additional Info			
<input type="checkbox"/> Machine Main Bearing Oil Groove			<input type="checkbox"/> Additional Info			

Customer Signature

Date

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